

THE BEST OF DIVINE

RUSHMORE & WEBER INC.
LATHAM, N. Y.
PHONE STATE 5-8548

A Condensation of the
Divine Caster and Wheel Catalog

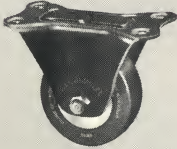
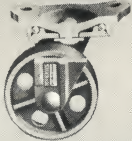
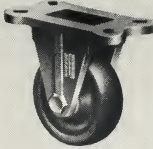
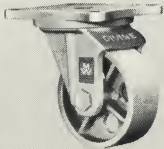
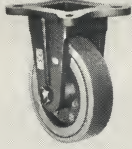
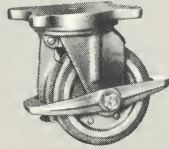


*Divine Ton Wate Super Heavy Duty
Swivel Caster with Semi-steel Wheel*

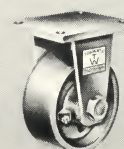
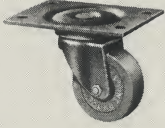
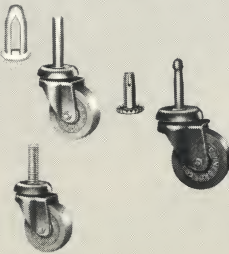
DIVINE BROTHERS CO.

200 Seward Avenue • Utica, N.Y. 13503

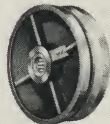
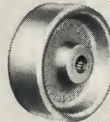
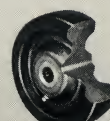
DIVINE CASTERS...JOB RATED.

MODEL	SERIES	DESCRIPTION
STEEL WATE	LIGHT DUTY SWIVEL Series 11 	A cold-formed, heavy-gauge steel, single ball race caster, STEEL WATE is sized for interchange with other makes and flat-top designed for easy bolting or welding to metal frames. Its balanced offset and large ball bearings, operating in a full formed raceway, provide immediate response to directional touch.
	RIGID Series 21-22 	STEEL WATE RIGID casters are a one-piece, cold-pressed frame of the same type heavy-gauge steel. One model serves both Series.
	MEDIUM DUTY Series 12 	Similar to the LIGHT DUTY in design and materials, the MEDIUM DUTY STEEL WATE adds a secondary thrust raceway of large size ball bearings. This series withstands greater shocks and vibrations and provides easier swiveling under maximum loads. The MEDIUM DUTY can handle a great number of rugged industrial jobs.
LO WATE	LIGHT DUTY SWIVEL Series 33 	An unusually sturdy light duty truck caster that is both simple and inexpensive. The LO WATE top plate and fork are cast from high grade alloy-iron and its ball bearings are Grade "A" chrome nickel steel. Slotted bolt holes permit a wide range of spacing for attaching bolts.
	RIGID Series 43 	The RIGID LO WATE is cast from the same high grade alloy-iron and features ribbed legs for greater strength.
MID WATE	MEDIUM HEAVY DUTY SWIVEL Series 34 	A medium heavy duty truck caster with a high safety factor for overloads, the MID WATE double ball-bearing swivel is fully adjustable without removing from truck. Top plate and fork are smooth castings of high grade alloy-iron and the lower ball plate is a heat treated casting.
	RIGID Series 44 	RIGID MID WATE is cast from the same high grade alloy-iron and matches its swivel partner in height for easy installation.
SPECIALS (MID WATE CASTERS)	KAM LOK Series 35 	A simple, inexpensive "locking" caster that employs a foot pedal to actuate a brake shoe in full line contact with the wheel tread. The KAM LOK avoids springs or intricate brake parts.
	ANGLE PLATE Series 37 	Designed for direct attachment to an angle iron or square leg, this model has two flat wings cast at right angles as an integral part of the top plate. May be ordered with the Kam Lok brake attachment.
	PIPE SOCKET Series 36 	Designed for direct attachment to a round leg. The Pipe Socket is cast as an integral part of the top plate and is threaded for 1", 1 1/4" or 1 1/2" pipe tap. This model also may be ordered with the Kam Lok brake attachment.

FOR A LIFETIME OF EASY WEAR

MODEL	SERIES	DESCRIPTION
HI WATE	MEDIUM DUTY SWIVEL Series 55 	The HI WATE is a medium duty caster with a heavy duty construction designed to handle very heavy loads under rough operating conditions. Its top plate and yoke are cold forged under tremendous pressure and legs are arc welded to the heavy steel yoke base. Double ball raceways are case hardened to 550 points Brinell scale.
	RIGID Series 65 	
HEVI WATE	HEAVY DUTY SWIVEL Series 52 	Series 52—Top plate and yoke are <i>cold forged</i> under tremendous pressure from heavy gauge 1020 steel and a permanent type $\frac{5}{8}$" high-alloy king rivet assembles the upper and lower caster sections. Structural steel legs are arc welded and double ball raceways coined and hardened to 550 points Brinell scale. Hydraulic grease fittings are in raceway and hub.
	Series 56  RIGID Series 62-66 	
TON WATE	SUPER HEAVY DUTY SWIVEL Series 57 	A precision machine, even the smallest TON WATE will carry any load that can be manually moved over a given floor when equipped with a wheel of equal strength. Top plate, yoke and thrust button are high-carbon steel drop forgings with the $\frac{3}{4}$" king pin forged as an integral part. Extra large Grade "A" ball bearings operate in hardened, mirror-smooth raceways and all side-thrust is absorbed by a Timken tapered bearing over the king pin.
	RIGID Series 67 	
ROLL RITE	LIGHT DOLLY Series 71 	Series 71 and 72 are identical except for top plate design—71 is square, 72 oblong. Both are formed of heavy gauge stamping steel with the king rivet substantially supported by a secondary thrust raceway to absorb the strain imposed by the offset lead when under maximum load.
	Series 72  CHAIR CASTERS Series 73-4-5 	

Choose the **PROPER** Divine Wheel...

MODEL	SERIES	DESCRIPTION
METAL	ALLOY IRON Series C	 ● A high grade alloy iron casting, this wheel is heavily ribbed for added strength. Has a long life under heavy loads.
	"V" GROOVE Series CV	 ● A high grade alloy iron casting for use with inverted angle-iron track. Precision grooved to a 90° angle for even wear.
	STEEL FORGED Series S	 ● A one piece, steel drop-forging, this wheel has fully machined crown and hub. Used to sustain extremely heavy caster loads.
RUBBER	VULC-ON Series R RG RN	 ● A thick, cushion rubber tread permanently molded to heavy iron-ribbed core for quiet, floor protective rolling. Also available in Hard Rubber tread or Neoprene waterproof rubber compound.
	DU FLEX Series RF	 ● Thick, durable live rubber tread molded to hard fibrous rubber center for quiet, floor-protective, load-protective movement under moderate loads.
	DU ROCK Series RR	 ● A strong, shatterproof fibrous rubber compound that can stand rough usage. Protects floors and gives quiet operation under moderately heavy loads.
	GLIDE-E-Z Series RZH	 ● A quiet, floor protective, rubber tire wheel with an automotive roller bearing and hydraulic lubrication. Available in Heavy Duty Compound at 90° durometer or in water and oil resistant Neoprene.
POLYURETHANE ELASTOMER	DUROTHANE® Series DUC DTL DUL DUP	 ● The new "miracle" wheel that wears like steel but protects like rubber. The elastomer is bonded to a metal core by a liquid casting method — and its on to stay. Available in Caster, Truck and Pallet designs.
CANVAS CUSHION	CANVASBAK Series DC HDC HD	 ● For heavy duty service involving loads beyond the capacity of other floor-protective wheels. <i>Guaranteed for ten years!</i> Tread will not flatten when standing. Available in Caster, Heavy Duty Caster and Heavy Duty Truck and Trailer designs.
MOLDED CANVAS	LAMICA Series HFC HF FPT	 ● A full laminated canvas tire molded to a cast metal center. Fully floor protective yet moves as easily under load as metal. Available in Heavy Duty design for casters, lift trucks and trailers and in a Pallet design.
	DUTEX Series MM	 ● Macerated filler is composed of 65% virgin army duck of uniform quality and 35% liquid molding varnish which is formed under high heat and pressure resulting in a wheel with high impact strength and great load capacity. Non-metallic, sparkproof, DUTEX also is resistant to oil, water, grease, salt solutions, animal acids and commercial organic solvents.



For a Lifetime of Easy Wear

DIVINE

BROTHERS CO.

Printed in U.S.A.